

Showing the flow of <input type="checkbox"/> People, <input type="checkbox"/> Material, <input type="checkbox"/> Information, <input type="checkbox"/> Other _____	<input type="checkbox"/> Pitch (time req'd for logical grouping of work) = <input type="checkbox"/> Takt (rate of cust. demand) =	Date:
---	--	-------

Process:	Boundaries of process ►	From:	Mgr / Supr:
		To:	Filled out by:

